

Ferromax

Circular permanent magnetic chucks with parallel poles for grinding and turning



- Double Ferrite magnetic system provides high holding power
- Adjustable holding force (up to Ø 400 mm) to aid workpiece centering
- Extremely low magnetic field
- Sturdy, silver brazed top plate

To accommodate driving pins, stops or other jigs and fixtures all steel poles can be drilled and tapped up to 25 mm deep.

Hole diameter may not exceed width of pole.

For repetitive work additional top plates can be purchased.

Maximum size of pilot and/or central threaded hole according to DxF.

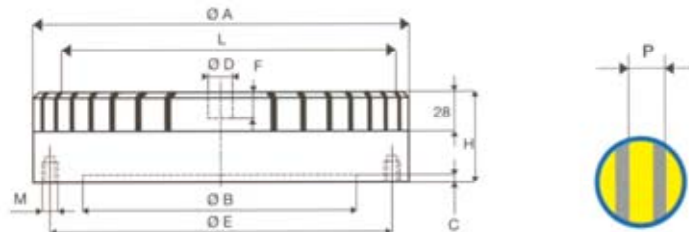
Usable top plate life: 8 mm

Nominal holding force: 100 N/cm²

Sizes 600 and 800 mm have 4 switches. Smaller sizes have 1 switch.

Code	A mm	H mm	B H7xC mm	Ø DxF mm	L mm	P St/Br mm	E mm	M mm	Weight kg nett
31.00.203	200	78	150x4,5	22x22/M12x25	173	8/5	182	M8x16 (4)	12
31.00.253	250	78	200x4,5	22x22/M12x25	199	8/5	232	M8x16 (4)	17
31.00.303	300	78	250x4,5	22x22/M12x25	238	12/5	285	M8x16 (4)	27
31.00.353	350	78	300x4,5	22x22/M12x25	290	12/5	334	M8x16 (4)	40
31.00.403	400	78	300x4,5	22x22/M12x25	323	12/5	375	M10x20 (6)	56
31.00.450	450	102	350x5	22x22/M12x25	351	12/5	400	M10x20 (6)	78
31.00.500	500	102	400x5	22x22/M12x25	413	12/5	450	M10x20 (6)	85
31.00.600	600	100	400x5	22x22/M12x25	525	8/5	550	M10x20 (6)	125
31.00.800	800	110	600x5	22x22/M12x25	676	8/5	780	M10x20 (6)	253

Alterations reserved



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